



Grade

Plastazote® – LD24

Description

Plastazote® is a closed cell, cross-linked polyethylene block foam manufactured using Zotefoams unique production process.

Physical

PROPERTY	TEST METHOD	UNITS	TYPICAL VALUE
Density skin/skin	BS EN ISO 7214:2012	Kg/m3	24 (nominal)
Cell Size (Cell Diameter)	Internal	mm	0.3
Compression Stress – Strain 25% compression 50% compression	BS EN ISO 7214:2012 25mm cell-cell	kPa	52 116
Tensile Strength Tensile Elongation	BS EN ISO 7214:2012	kPa %	328 123
Compression Set 25% comp., 22hr, 23°C ½ hr recovery 24 hr recovery	BS EN ISO 7214:2012 25mm cell-cell	% set	11 4
Tear Strength	BS EN ISO 8067:2008 Method B	N/m	1254
Shore Hardness 00 Scale	BS EN ISO 868:2003		50
Recommended maximum operating temperature*	Internal	°C	95
Flammability Automotive	FMVSS.302 – Burn Rate	<100mm/min.	Pass at 13mm
Water Absorption	ISO 2896:2001 Ed3	%	<1
Thermal Conductivity Mean temperature 10°C	ISO 8031:1991	W/mK	0.036

*Recommended maximum operating temperature

The maximum operating temperature shown is defined as the temperature which will typically cause a linear shrinkage of 5% after a 24hr exposure period, using sample dimensions of 100mm x 100mm x 25mm. This figure is provided for general guidance only. The actual level of shrinkage the foam will undergo at any particular temperature is dependent on a number of system variables such as, sample dimensions, cell size, loading conditions and exposure period.

The information given above is based upon average values and is no way intended as a warranty. The purchaser is deemed responsible for determining the suitability of the product for any particular application. All data relating to suitable uses and descriptions information concerning our products are compiled from research and are believed to be reliable but are provided for guidance purposes only. The company holds no legal or contractual responsibility for information supplied.

Convertors and suppliers of die cut gaskets, tape, sheeting, fabrications, machined plastic components, rubber mouldings, extrusions and adhesives.







Flame Retardant Low Density Polyethylene Foam

Grade

Plastazote® – LD24FR

Description

Plastazote® is a closed cell, cross-linked polyethylene block foam manufactured using Zotefoams unique production process.

Physical

PROPERTY	TEST METHOD	UNITS	TYPICAL VALUE
Density skin/skin	BS EN ISO 7214:2012	Kg/m3	24 (nominal)
Cell Size (Cell Diameter)	Internal	mm	0.3
Compression Stress – Strain 25% compression 50% compression	BS EN ISO 7214:2012 25mm cell-cell	kPa	52 116
Tensile Strength Tensile Elongation	BS EN ISO 7214:2012	kPa %	253 101
Flammability Aviation	CS 25.853 App. F 1a 1ii FAR 25.853 App. F 1a 1ii	-	12 second test Pass at 3 & 12mm
Flammability UL94	UL94 Ed.6	-	HF1 Min thickness 3mm
Compression Set 25% comp., 22hr, 23°C ½ hr recovery 24 hr recovery	BS EN ISO 7214:2012 25mm cell-cell	% set	13 6
Tear Strength	BS EN ISO 8067:2008 Method B	N/m	1080
Shore Hardness 00 Scale	BS EN ISO 868:2003	-	52
Recommended maximum operating temperature*	Internal	°C	90
Water Absorption	ISO 2896:2001 Ed3	%	<1
Thermal Conductivity Mean temperature 10°C	ISO 8031:1991	W/mK	0.034

*Recommended maximum operating temperature

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